

## **EPDM** diet mellow

Ethylene-propylene-diene rubber, white, peroxide cured

Rev.: 11th of july 2019

- Food-compliant EPDM in softer setting, approval acc. FDA, recommended for approval acc. EU1935/2004
- EPDM peroxide cured, resistant to brake fluids on glycol-base
- Resistant to HFC, cold water, hot water and steam, diluted acids and bases
- Applicable for static seals, rod and piston seals, wiper seals and rotary seals

Properties	Value	Unit	DIN Standard
Hardness	77 ± 5	Shore A	DIN ISO 7619-1
Density	1,170	g/cm³	DIN EN ISO 1183-1
100% Modulus	2,5	MPa	DIN 53504
300% Modulus		MPa	DIN 53504
Elongation at break	380	%	DIN 53504
Tensile strength	6,1	MPa	DIN 53504
Compression set 23°C/70h	25,0	%	DIN ISO 815-1
Compression set 70°C/22h	20,3	%	DIN ISO 815-1
Compression set 125°C/22h		%	DIN ISO 815-1
Rebound resilience	53	%	DIN ISO 4662:2017
Tear resistance	3,6	N/mm	DIN ISO 34-1 A
Abrasion resistance		mm³	DIN ISO 4649 B
min. Service temperature	- 50	°C	
max. Service temperature	+135	°C	

## Confirmation according FDA

Hereby we, Trygonal, Kunststoffinnovationen GmbH, confirm, that all single components used for our compound named «EPDM diet mellow» are listed on Code of Federal Regulation of U.S. Food and Drug Administration (FDA), Rockville MD. They are mentioned under following subchapters: 21CFR 177.2600.

## Confirmation according EU1935/2004

The confirmation according FDA mentioned above provides an approval according EU1935/2004. Due to unavoidable technical factors or due to the form of delivery of the elastomeric pre-materials traces of non-specified impurities could be included. A compulsory test should be applied to the final product.

Allowed for contact with foods. Not permitted for medical articles (implants)!

We explicitly point out that the user himself has to undertake tests, which will reassure the adequacy of the material mentioned above for the use in pharmaceutical and medical applications.

All above stated data result from random tests which were taken from the ongoing production. All data were established based on standard test-specimen according to ISO, DIN and ASTM standards and can basically not be carried over to the construction element.

Our applied technical advice, either oral, written or through tests is given according to our best knowledge. However, this information is to be considered as non-obligatory instruction, also in terms of any protective rights of a third party, and does not exempt you from testing our product in reference to its suitability for the intended process and purpose. Utilisation, application and processing of the products occur entirely outside of our control and are therefore exclusively your responsibility. However, should a case of liability come into question, it will be limited to led lid amages in the value of the product which we delivered and you used. By all means, we do warrant the impeccable quality of our products in accordance with our general sales and delivery conditions.