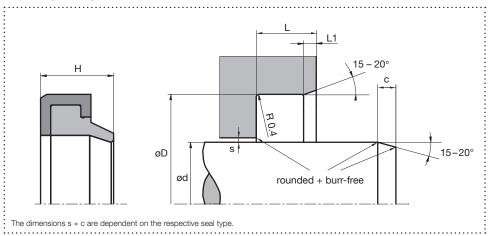


Wiper TA03 Hydraulics, single acting

Housing design



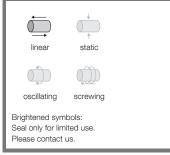
Surface finish

Roughness	Rtmax (µm)	Ra (µm)	Material portion
Sliding surface	≤ 2,5	0,1 – 0,5	Ratio contact area: 50 – 95%
Groove base	≤ 6,3	≤ 1,6	at a cutting depth of 0.5 x Rz
Groove flanks	≤ 15	≤ 3	starting from Cref = 0%

Design

- Wiper with cage for pressing in
- Housing design according to ISO 6195 Typ B
- Plastic cages prevent corrosion at the press fit
- Pressure build-up on the back should be avoided

Application



Standard dimensions

ød f8 (mm)	øD H8 (mm)	L+0,2 (mm)	L1 (mm)	H (mm)
≥ 22 - < 100	d + 10	7	1,4	10
≥ 100 - ≤ 200	d + 15	9	1,8	12
> 200 - ≤ 600	d + 20	12	2,4	16

Material and application parameters

Sealing element	Housing	Temperature (°C)	max. sliding speed (m/s)
HPU premium	POM, PA6G ¹ , ALU, ST	-30 - +80	4
HPU diet	POM, PA6G ¹ , ALU, ST	-20 - +80	4
HPU lubric	POM, PA6G ¹ , ALU, ST	-20 - +80	5
HPU taiga	POM, PA6G ¹ , ALU, ST	-50 - +80	4
XHPU solid	POM, PA6G ¹ , ALU, ST	:-30 - +80	4
XHPU lubric	POM, PA6G ¹ , ALU, ST	-20 - +80	5
NBR standard	POM, PA6G ¹ , ALU, ST	-30 - +80	4
FPM diet br	Peek nature diet, ALU, ST	-20 - +200	4
EPDM spring	Peek nature diet, ALU, ST	-50 - +150	4
HNBR diet	POM, PA6G ¹ , ALU, ST	-25 - +80	4
AFLAS [®] standard	Peek nature diet, ALU, ST	-10 - +200	4

1 ≤ ø280mm: POM ; > ø280mm: PA6G

The specified application parameters are generally valid values and must not be used simultaneously with the application. An order can be placed by specifying the profile type, material and specified housing design dimensions.

Our applied technical advice, either oral, written or through tests is given according to our best knowledge. However, this information is to be considered as non-obligatory instruction, also in terms of any protective rights of a third party, and does not exempt you from testing our product in reference to its suitability for the intended process and purpose. Utilisation, application and processing of the products occur entirely outside of our control and are therefore exclusively your responsibility. However, should a case of liability come into question, it will be limited to all damages in the value of the product which we delivered and you used. By all means, we do warrant the impeccable quality of our products in accordance with our general sales and delivery conditions.