

# Wiper TA02A Hydraulics, single acting

### Housing design



## Surface finish

Roughness	Rtmax (µm)	Ra (µm)	Material portion
Sliding surface	≤ 2,5	0,1 – 0,5	Ratio contact area: 50 – 95%
Groove base	≤ 6,3	≤ 1,6	at a cutting depth of 0.5 x Rz
Groove flanks	≤ 15	≤ 3	starting from Cref = 0%

## Design

- Wiper with tight fit on outer diameter
- Support bead with relief notches on the back
- Prevents dirt accumulation on the cylinder face
- Support bead prevents the wiper from twisting

## Application

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#### Standard dimensions

ød f8 (mm)	øD H11 (mm)	øD1 H11 (mm)	L+0,2 (mm)	L1 ± 0,2 (mm)	H (mm)
≥ 11 - ≤ 50	d + 8	d + 4	5	≥ 2	8
> 50 - < 100	d + 10	d + 5	6	≥ 2	9,7
≥ 100	d + 15	d + 7,5	8,5	≥ 2	13

## Material and application parameters

Sealing element	Temperature (°C)	max. sliding speed (m/s)
HPU premium	-30 - +110	4
HPU diet	-20 - +110	4
HPU lubric	-20 - +110	5
HPU taiga	-50 – +110	4
XHPU solid	-30 – +110	4
XHPU lubric	-20 – +110	5
NBR standard	-30 – +100	4
FPM diet br	-20 - +200	4
EPDM spring	-50 – +150	4
HNBR diet	-25 – +150	4
AFLAS <sup>®</sup> standard	-10 - +200	4

The specified application parameters are generally valid values and must not be used simultaneously with the application. An order can be placed by specifying the profile type, material and specified housing design dimensions.

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