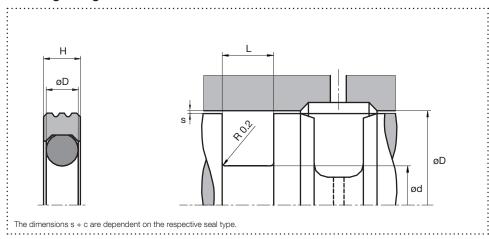


Rotary Seal TR10F

double acting

Housing design



Surface finish

Roughness	Rtmax (µm)	Ra (μm)	Material portion
Sliding surface	<u>≤</u> 2	0,05 – 0,3	Hardness: min. 45 HRC (55 HRC recom-
Groove base	≤ 6,3	≤ 1,6	mended), insert depth > 0.3mm Contact area: 50 - 95% at a cutting depth
Groove flanks	≤ 15	≤ 3	of 0.5xRz starting from Cref = 0%.

Design

- Outside sealing rotary seal with O-ring preload element, shaft seal
- Double sided sealing function of different pressures
- ■Use at even high pressures
- ■PTFE design for low friction

Application







oscillating screw
Brightened symbols:

Seal only for limited use.
Please contact us.

Standard dimensions

	-	-		:	:	max. radial extrusion gap s¹ (mm)		
øD H8 (mm)	ød h8 (mm)	L +0,2 (mm)	H (mm)	øD (mm)	R (mm)	∶100 bar	200 bar	350 bar
≥ 10 - < 18,9	D - 4,9	2,2	2	1,78	0,3	0,15	0,10	0,10
≥ 19 - < 38	D - 7,5	3,2	3	2,62	0,5	0,20	0,15	0,10
≥ 38 - < 200	D – 11	4,2	4	3,53	0,7	0,25	0,20	0,10
≥ 200 - < 256	D - 15,5	6,3	6,1	5,33	1,2	0,30	0,25	0,10
≥ 256 - < 650	D – 21	8,1	7,5	7,0	1,5	0,30	0,25	0,15
≥ 650 - ≤ 1000	D – 28	9,5	<u>:</u> 9	8,4	2,0	0,45	0,30	0,20

¹The specified extrusion gap is valid up to 70 °C, higher temperatures require lower values.

Material and application parameters

Sealing element	Preload element	Temp. (°C)	max. sliding speed (m/s)	max. pressure ²
PTFE carbon slide	NBR70	-30 - +100	0,4	350 bar (35 MPa)

²Pressure values as a function of the gap dimension.

The specified application parameters are generally valid values and must not be used simultaneously with the application. An order can be placed by specifying the profile type, material and specified housing design dimensions.