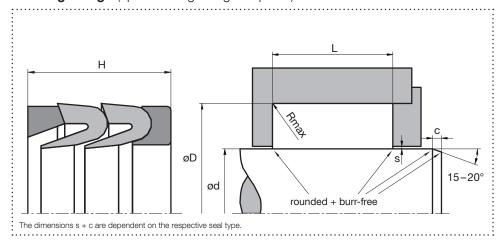


Rod Seal TS32P

Hydraulics, single acting

Housing design (split housing design required)



Surface finish

Roughness	Rtmax (µm)	Ra (µm)	Material portion
Sliding surface	≤ 2,5	0,1 – 0,5	Ratio contact area: 50 - 95%
Groove base	≤ 6,3	≤ 1,6	at a cutting depth of 0.5 x Rz
Groove flanks	≤ 15	≤ 3	starting from Cref = 0%

Design

- Roof sleeve set with extremely flexible lips
- For difficult conditions, poor guidance and large tolerance ranges
- Often there are pressure and support rings, made of metal, but intermediate rings are not
- Not recommended for new designs

Application





Brightened symbols: Seal only for limited use. Please contact us.

Standard dimensions

ød f8 (mm)	øD H10 (mm)	L+0,2 (mm)	H = L (mm)	c (mm)	s¹ (mm)	
< 25	d + 12	24	H = L	4,5	0,6	_
≥ 25 -< 47	d + 15	29	H = L	5	0,38	
≥ 47 -< 100	d + 20	38	H = L	6	0,50	
≥ 100 -< 150	: d + 25	47,5	H = L	8,5	: 0,63	
≥ 150 -< 250	d + 30/35	57	H = L	10	0,75	
> 250 - < 500	d + 40/45	76	H = L	13	1,00	
:> 500 -< 1000	: d + 50	95	: H = L	:16	1,25	:
> 1000 - < 2500	d + 60	113	H = L	19	1,50	

The specified extrusion gap is valid up to 70 °C, higher temperatures require lower values

Material and application parameters

Press. ring S13-T	Sleeve S14-T	Support ring S15-T	Temp. (°C)	max. sliding speed (m/s)	max. pressure ²
POM, PA6G ³	HPU premium	POM, PA6G ³	-30 - +100	0,5	500 bar (50 MPa)
POM, PA6G ³	HPU diet	POM, PA6G ³	-20 - +100	0,5	500 bar (50 MPa)
POM, PA6G ³	HPU lubric	POM, PA6G ³	-20 - +100	0,7	500 bar (50 MPa)
POM, PA6G ³	: HPU taiga	:POM, PA6G3	:-40 - +100	:0,5	:500 bar (50 MPa)
HPU solid	:HPU premium	:XHPU solid	:-30 - +100	0,5	:500 bar (50 MPa)
POM	HPU diet	POM	-20 - +100	0,5	:500 bar (50 MPa)
HPU lubric	HPU lubric	XHPU lubric	-20 - +100	0,7	500 bar (50 MPa)

²Pressure values as a function of the gap dimension. ³≤ ø280mm: POM; > ø280mm: PA6G

The specified application parameters are generally valid values and must not be used simultaneously with the application. An order can be placed by specifying the profile type, material and specified housing design dimensions.

Our applied technical advice, either oral, written or through tests is given according to our best knowledge. However, this information is to be considered as non-obligatory instruction, also in terms of any protective rights of a third party, and does not exempt you from testing our product in reference to its suitability for the intended process and purpose. Utilisation, application and processing of the products occur entirely outside of our control and are therefore exclusively your responsibility. However, should a case of liability come into question, it will be limited to all damages in the value of the product which we delivered and you used. By all means, we do warrant the impeccable quality of our products in accordance with our general sales and delivery conditions.