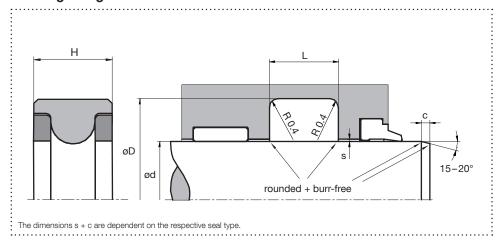
February 2012



Rod Seal TS20R

Hydraulics, double acting

Housing design



Surface finish

Roughness	Rtmax (µm)	Ra (µm)	Material portion
Sliding surface	≤ 2,5	0,1 - 0,5	Ratio contact area: 50 - 95%
Groove base	≤ 6,3	≤ 1,6	at a cutting depth of 0.5 x Rz
Groove flanks	≤ 15	≤ 3	starting from Cref = 0%

Design

- Double acting, space-saving compact rod seal
- Suitable for standard O-ring installation spaces
- ■Integrated backup rings for high pressures
- O-ring replacement for dynamic applications

Application





Brightened symbols: Seal only for limited use. Please contact us.

Standard dimensions

ød f8 (mm)		:	:	:	:	i i
static dynamic	øD H10 (mm)	L +0,2 (mm)	H (mm)	c (mm)	s¹ (mm)	
≥ 11 - < 100	-	d + 4,36	4,5	4,0	2,0	f8/H8
≥ 100 - < 150	≥ 11 - < 20	d + 4,36	6,5	5,8	2,0	f8/H8
≥ 150 - < 250	≥ 20 - < 40	d + 6,00	7,4	6,6	3,0	f8/H8
≥ 250 - < 400	≥ 40 - < 100	d + 9,06	10,1	9,0	3,5	f8/H8
≥ 400 - < 600	≥ 100 - < 300	d + 11,88	12,8	11,5	4,5	f8/H8
≥ 600	<u>:</u> ≥ 300 - ≤ 600	d + 17	17,5	15,7	4,5	:f8/H8

¹The specified extrusion gap is valid up to 70 °C, higher temperatures require lower values.

Material and application parameters

Sealing element	Support ring	Temperature (°C)	max. sliding speed (m/s)	max. pressure ²
NBR standard	:POM/PA6G3	:-30 -+100	0,5	700 bar (70 MPa)
HNBR diet	POM/PA6G ³	-25 - +100	0,5	700 bar (70 MPa)
FPM diet br	POM/PA6G ³	-20 - +100	0,5	700 bar (70 MPa)
HNBR diet	POM/PA6G ³	-25 - +150	0,5	700 bar (70 MPa)

 $^{^2 \}text{Pressure}$ values as a function of the gap dimension. $^3 \leq$ ø280mm: POM ; > ø280mm: PA6G

The specified application parameters are generally valid values and must not be used simultaneously with the application. An order can be placed by specifying the profile type, material and specified housing design dimensions.

Our applied technical advice, either oral, written or through tests is given according to our best knowledge. However, this information is to be considered as non-obligatory instruction, also in terms of any protective rights of a third party, and does not exempt you from testing our product in reference to its suitability for the intended process and purpose. Utilisation, application and processing of the products occur entirely outside of our control and are therefore exclusively your responsibility. However, should a case of liability come into question, it will be limited to all damages in the value of the product which we delivered and you used. By all means, we do warrant the impeccable quality of our products in accordance with our general sales and delivery conditions.