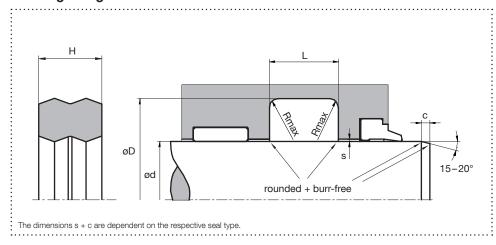


Rod Seal TS15P

February 2012

Hydraulics, double acting

Housing design



Surface finish

Roughness	Rtmax (µm)	Ra (µm)	Material portion
Sliding surface	≤ 2,5	0,1 – 0,5	Ratio contact area: 50 - 95%
Groove base	≤ 6,3	≤ 1,6	at a cutting depth of 0.5 x Rz
Groove flanks	≤ 15	≤ 3	starting from Cref = 0%

Design

- Double acting seal
- As O-ring/backup ring replacement; twisting is prevented
- Suitable against extrusion
- ■Easy mounting

Application



Brightened symbols: Seal only for limited use. Please contact us.

Standard dimensions

ød h9 (mm)	øD H8 (mm)	L+0,2 (mm)	Rmax (mm)	H (mm)	s¹ (mm)	
≥ 5 - < 15	d + 2,5	3,3	0,3	2,9	g6/H8	
> 15 - ≤ 75	: d + 5	5,4	: 0,3	: 4,8	:g6/H8	
> 75 - ≤ 150	d + 8	7,7	0,3	6,9	g6/H8	
> 150 - ≤ 200	d + 10	9,3	0,6	8,3	g6/H8	
:> 200 - ≤ 350	d + 15	: 13	: 0,6	: 11,7	:g6/H8	
> 350 - ≤ 600	d + 20	17	0,6	15,3	:g6/H8	

 $^{^{1}}$ The specified extrusion gap is valid up to 70 °C, higher temperatures require lower values.

Material and application parameters

Sealing element	Temperature (°C)	max. sliding speed (m/s)	max. pressure ²
HPU premium	-30 – +110	nur für statice Applicationen	400 bar (40 Mpa)
HPU diet	-20 - +110	nur für statice Applicationen	400 bar (40 Mpa)
HPU lubric	-20 – +110	nur für statice Applicationen	400 bar (40 Mpa)
HPU taiga	:-50 - +110	nur für statice Applicationen	400 bar (40 Mpa)

²Pressure values as a function of the gap dimension.

The specified application parameters are generally valid values and must not be used simultaneously with the application. An order can be placed by specifying the profile type, material and specified housing design dimensions.