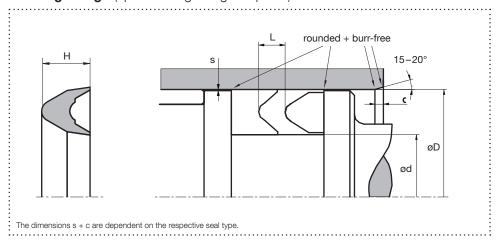


Piston Seal TK24P

February 2012

Hydraulics, single acting

Housing design (split housing design required)



Surface finish

Roughness	Rtmax (µm)	Ra (μm)	Material portion
Sliding surface	≤ 2,5	0,1 – 0,5	Ratio contact area: 50 - 95%
Groove base	≤ 6,3	• - /-	at a cutting depth of 0.5 x Rz
Groove flanks	≤ 15	≤ 3	starting from Cref = 0%

Design■Sleeve rir

- Sleeve ring with flexible lip design
- Used as spare part for standard installation spaces
- Pressure und support ring mostly made of metal
- Not recommended for new designs

Application





Brightened symbols: Seal only for limited use. Please contact us.

Standard dimensions

Smallest nominal inside diameter ød ≥ 22 mm

This is not a standard profile and serves only as a replacement in already existing installation spaces.

If possible, standard profiles should be used. The permissible gap dimension depends on the seal material and the design of the seal. In order to guarantee the function, the gap dimension should be adapted to that of the guide.

Material and application parameters

Sealing element	Temperature (°C)	max. sliding speed (m/s)	max. pressure ¹
HPU premium	-30 - +110	0,5	500 bar (50 MPa)
HPU diet	-20 - +110	0,5	500 bar (50 MPa)
HPU lubric	-50 - +110	0,7	500 bar (50 MPa)
HPU taiga	:-20 - +110	:0,5	:500 bar (50 MPa)
NBR standard	-30 – +100	0,5	250 bar (25 MPa)
FPM diet br	-20 - +200	0,5	250 bar (25 MPa)
EPDM spring	-50 - +150	0,5	250 bar (25 MPa)
HNBR diet	-25 – +150	0,5	250 bar (25 MPa)
AFLAS® standard	-10 - +200	0,5	250 bar (25 MPa)

¹Pressure values as a function of the gap dimension.

The specified application parameters are generally valid values and must not be used simultaneously with the application. An order can be placed by specifying the profile type, material and specified housing design dimensions.

Our applied technical advice, either oral, written or through tests is given according to our best knowledge. However, this information is to be considered as non-obligatory instruction, also in terms of any protective rights of a third party, and does not exempt you from testing our product in reference to its suitability for the intended process and purpose. Utilisation, application and processing of the products occur entirely outside of our control and are therefore exclusively your responsibility. However, should a case of liability come into question, it will be limited to all damages in the value of the product which we delivered and you used. By all means, we do warrant the impeccable quality of our products in accordance with our general sales and delivery conditions.