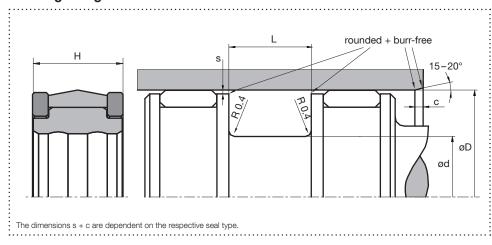
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# Piston Seal TK23N

# Hydraulics, double acting

#### Housing design



#### Surface finish

| Roughness       | Rtmax (µm) | Ra (μm)   | Material portion               |
|-----------------|------------|-----------|--------------------------------|
| Sliding surface | ≤ 2,5      | 0,1 – 0,5 | Ratio contact area: 50 - 95%   |
| Groove base     | ≤ 6,3      | • - /-    | at a cutting depth of 0.5 x Rz |
| Groove flanks   | ≤ 15       | ≤ 3       | starting from Cref = 0%        |

## Design

- Preload element supported compact piston seal with integrated support ring
- Excellent static sealing effect
- Additional guide elements required

# **Application**





Brightened symbols: Seal only for limited use. Please contact us.

#### Standard dimensions

| øD H9 (mm)    | ød h9 (mm) | L+0,2 (mm) | H (mm) | c (mm) | s¹ (mm) |
|---------------|------------|------------|--------|--------|---------|
| ≥ 20 - < 50   | D – 10     | 12,5       | 11,2   | 4      | 0,4     |
| ≥ 50 - < 80   | D – 15     | 20         | 17,9   | 5      | 0,4     |
| ≥ 80 - < 150  | D - 20     | 25         | 22,4   | 6      | 0,4     |
| ≥ 150 - < 400 | D - 25     | 32         | 28,7   | 8,5    | 0,4     |
| ≥ 400 - ≤ 600 | D - 30     | 36         | 32,3   | 10     | 0,4     |

 $<sup>^{1}</sup>$ The specified extrusion gap is valid up to 70  $^{\circ}$ C, higher temperatures require lower values.

### Material and application parameters

| Sealing element | Preload element | Support ring          | Temperature (°C)  | max. sliding speed (m/s) | max. pressure <sup>2</sup> |
|-----------------|-----------------|-----------------------|-------------------|--------------------------|----------------------------|
| HPU premium     | : NBR standard  | POM/PA6G <sup>3</sup> | -30 - +100        | 0,5                      | 400 bar (40 MPa)           |
| HPU diet        | NBR standard    | POM/PA6G <sup>3</sup> | -20 - +100        | 0,5                      | 400 bar (40 MPa)           |
| HPU lubric      | NBR standard    | POM/PA6G <sup>3</sup> | -20 - +100        | 0,7                      | 400 bar (40 MPa)           |
| HPU taiga       | MVQ diet we     | POM/PA6G <sup>3</sup> | <u>-40 – +100</u> | 0,5                      | 400 bar (40 MPa)           |

 $<sup>^2</sup>$  Pressure values as a function of the gap dimension.  $^3 \leq$  ø280mm: POM ; > ø280mm: PA6G

The specified application parameters are generally valid values and must not be used simultaneously with the application. An order can be placed by specifying the profile type, material and specified housing design dimensions.