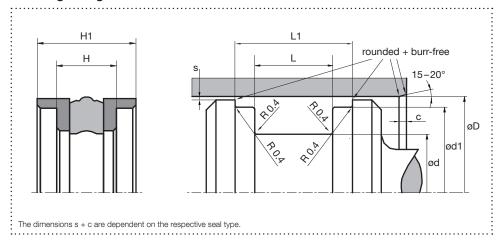
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# Piston Seal TK17R

# Hydraulics, double acting

### Housing design



#### Surface finish

Roughness	Rtmax (µm)	Ra (μm)	Material portion
Sliding surface	≤ 2,5	0,1 – 0,5	Ratio contact area: 50 - 95%
Groove base	≤ 6,3	≤ 1,6	at a cutting depth of 0.5 x Rz
Groove flanks	≤ 15	≤ 3	starting from Cref = 0%

# Design

- Double acting, space-saving rubber-based Compact piston seal
- With integrated guide rings
- Excellent sealing effect
- Material adaptation possibilities for various applications

# **Application**





Brightened symbols: Seal only for limited use. Please contact us.

#### Standard dimensions

øD H9 (mm)	ød h9 (mm)	ød1 h9 (mm)	L+0,2 (mm)	L1 (mm)	H (mm)	H1 (mm)	c (mm)	s¹ (mm)
≥ 13 -< 40	D-8	D – 3	10	18	8,9	16,8	:4	0,39
≥ 40 - < 80	D – 10	D – 3	10	18	8,9	16,8	4	0,39
≥ 80 - < 120	D – 15	D – 4	15	23	13,4	21,5	5	0,52
≥ 120 - < 200	D - 20	D - 5	20	33	17,9	30,8	6	0,65
≥ 200 - < 400	D - 25	D – 6	25	39	22,4	36,4	8,5	0,78
≥ 400 - < 600	D – 30	D – 8	30	44	26,9	41,1	10	1,00

 $<sup>^{1}</sup>$ The specified extrusion gap is valid up to 70  $^{\circ}$ C, higher temperatures require lower values.

## Material and application parameters

Sealing element	Support ring	Temperature (°C)	max. sliding speed (m/s)	max. pressure¹
NBR standard	POM/PA6G <sup>2</sup>	-30 - +100	0,5	250 bar (25 MPa)
HNBR diet	POM/PA6G <sup>2</sup>	-25 - +100	0,5	250 bar (25 MPa)
FPM diet br	POM/PA6G <sup>2</sup>	-20 - +200	0,5	250 bar (25 MPa)
HNBR diet	POM/PA6G <sup>2</sup>	-25 - +150	0,5	250 bar (25 MPa)

 $<sup>^{1}</sup>$  Pressure values as a function of the gap dimension.  $^{2}$   $\leq$  ø280mm: POM ; > ø280mm: PA6G

The specified application parameters are generally valid values and must not be used simultaneously with the application. An order can be placed by specifying the profile type, material and specified housing design dimensions.