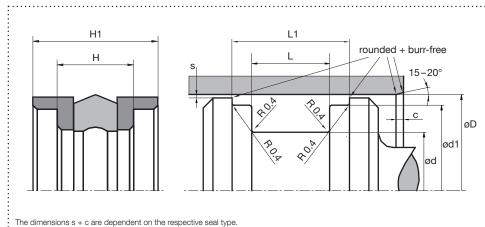


Piston Seal TK17P

Hydraulics, double acting

Housing design

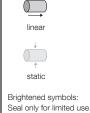


Double acting, space-saving

Design

- compact piston seal made of polyurethane
- With integrated guide rings
- Excellent sealing effect
- Suitable for small installation spaces

Application



Please contact us.

Surface finish

Roughness	Rtmax (µm)	Ra (µm)	Material portion
Sliding surface	≤ 2,5	0,1 - 0,5	Ratio contact area: 50 – 95%
Groove base	≤ 6,3	≤ 1,6	at a cutting depth of 0.5 x Rz
Groove flanks	≤ 15	≤ 3	starting from Cref = 0%

Standard dimensions

øD H9 (mm)	ød h9 (mm)	ød1 h9 (mm)	L+0,2 (mm)	L1 (mm)	H (mm)	H1 (mm)	c (mm)	s¹ (mm)
≥ 13 - < 40	D – 8	D – 3	10	18	8,9	16,8	4	0,35
$\geq 40 - < 80$	D – 10	D – 3	10	18	8,9	16,8	4	0,40
≥ 80 - < 120	D – 15	D – 4	15	23	13,4	21,5	5	0,50
≥ 120 - < 200	D – 20	D – 5	20	33	17,9	30,8	6	0,65
≥ 200 - < 400	D – 25	D – 6	25	39	22,4	36,4	8,5	0,75
≥ 400 - < 600	D – 30	D – 8	30	44	26,9	41,1	10	1,00

¹The specified extrusion gap is valid up to 70 °C, higher temperatures require lower values.

Material and application parameters

Sealing element	Support ring	Temperature (°C)	max. sliding speed (m/s)	max. pressure ¹
HPU premium	POM/PA6G ²	-30 - +100	0,5	250 bar (25 MPa)
HPU diet	POM/PA6G ²	-20 - +100	0,5	250 bar (25 MPa)
HPU lubric	POM/PA6G ²	-20 - +100	0,7	250 bar (25 MPa)
HPU taiga	POM/PA6G ²	-40 - +100	0,5	250 bar (25 MPa)

 1 Pressure values as a function of the gap dimension. $^2 \leq \texttt{0280mm}$ POM ; > <code>0280mm</code> PA6G

The specified application parameters are generally valid values and must not be used simultaneously with the application. An order can be placed by specifying the profile type, material and specified housing design dimensions.

Our applied technical advice, either oral, written or through tests is given according to our best knowledge. However, this information is to be considered as non-obligatory instruction, also in terms of any protective rights of a third party, and does not exempt you from testing our product in reference to its suitability for the intended process and purpose. Utilisation, application and processing of the products occur entirely outside of our control and are therefore exclusively your responsibility. However, should a case of liability come into question, it will be limited to all damages in the value of the product which we delivered and you used. By all means, we do warrant the impeccable quality of our products in accordance with our general sales and delivery conditions.