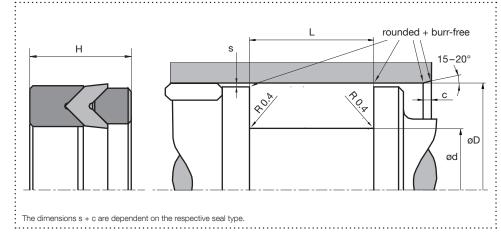


# Piston Seal TK10M Hydraulics, single acting

riyuraulics, sirigle acting

### Housing design (split housing design required)



Ra (µm)

0,1 - 0,5

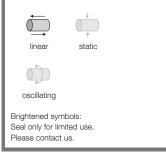
≤ 1,6

≤ 3

#### Design

- Set of roof cuffs in engraved design
- Several sleeves possible
- Back to back application with intermediate sleeve possible
- Particularly stable design for heavy hydraulics

## Application



# Standard dimensions

Surface finish Roughness

Sliding surface

Groove base

Groove flanks

øD H9 (mm)	ød h10 (mm)	L+0,2 (mm)	H = L (mm)	ic (mm)	s¹ (mm)	
< 40	D – 10	9,5	H = L	4,0	0,25	
≥ 40 - < 75	D – 15	12,3	H = L	5,0	0,37	
≥ 75 – < 150	D – 20	21,2	H = L	6,0	0,50	
≥ 150 - < 200	D – 25	25,8	H = L	8,5	0,62	
≥ 200 - < 300	D – 30	33,5	H = L	10,0	0,75	
≥ 300	D – 40	41,5	H = L	13,0	1,00	

**Material portion** 

Ratio contact area: 50 - 95%

at a cutting depth of 0.5 x Rz

starting from Cref = 0%

<sup>1</sup>The specified extrusion gap is valid up to 70 °C, higher temperatures require lower values.

Rtmax (µm)

≤ 2,5

≤ 6,3

≤ 15

#### Material and application parameters

Supp. ring TK10MS	Sleeve TK10MV	Press. ring TK10MD	Temp. (°C)	max. sliding speed (m/s)	max. pressure <sup>2</sup>
POM, PA6G <sup>3</sup>	HPU premium	XHPU solid/XHPU lubric	-30 - +100	0,5	500 bar (50 MPa)
POM, PA6G <sup>3</sup>	HPU diet	XHPU solid/XHPU lubric	-20 - +100	0,5	500 bar (50 MPa)
POM, PA6G <sup>3</sup>	HPU lubric	XHPU solid/XHPU lubric	-30 - +100	0,7	500 bar (50 MPa)
POM, PA6G <sup>3</sup>	HPU premium	POM, PA6G <sup>3</sup>	-30 - +100	0,5	500 bar (50 MPa)
POM, PA6G <sup>3</sup>	HPU diet	POM, PA6G <sup>3</sup>	-20 - +100	0,5	500 bar (50 MPa)
POM, PA6G <sup>3</sup>	HPU lubric	POM, PA6G <sup>3</sup>	-30 - +100	0,7	500 bar (50 MPa)
PTFE glass wear	NBR standard	PTFE glass wear	-30 - +100	0,5	250 bar (25 MPa)
PTFE glass wear	FPM diet br	PTFE glass wear	-20 - +200	0,5	250 bar (25 MPa)
PTFE glass wear	EPDM spring	PTFE glass wear	-50 - +150	0,5	250 bar (25 MPa)
PTFE glass wear	HNBR diet	PTFE glass wear	-25 - +150	0,5	250 bar (25 MPa)
PTFE glass wear	AFLAS <sup>®</sup> standard	PTFE glass wear	-10 - +200	0,5	250 bar (25 MPa)

<sup>2</sup>Pressure values as a function of the gap dimension. <sup>3</sup> ≤ Ø280mm: POM ; > Ø280mm: PA6G

The specified application parameters are generally valid values and must not be used simultaneously with the application. An order can be placed by specifying the profile type, material and specified housing design dimensions.

Our applied technical advice, either oral, written or through tests is given according to our best knowledge. However, this information is to be considered as non-obligatory instruction, also in terms of any protective rights of a third party, and does not exempt you from testing our product in reference to its suitability for the intended process and purpose. Utilisation, application and processing of the products occur entirely outside of our control and are therefore exclusively your responsibility. However, should a case of liability come into question, it will be limited to all damages in the value of the product which we delivered and you used. By all means, we do warrant the impeccable quality of our products in accordance with our general sales and delivery conditions.