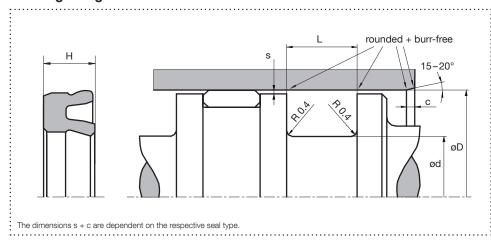


Piston Seal TK05P

Pneumatics, single acting

Housing design



Surface finish

I	Roughness	Rtmax (µm)	Ra (µm)	Material portion
	Sliding surface	≤ 2,5	0,1 - 0,5	Ratio contact area: 50 - 95%
	Groove base	≤ 6,3	≤ 1,6	at a cutting depth of 0.5 x Rz
	Groove flanks	≤ 15	≤ 3	starting from Cref = 0%

Design

- Asymmetrical Polyurethane piston seal
- Extremely wear resistant
- Suitable for oiled and dry pneumatics applications
- Special sealing lip contour for initial lubrication for stick-slip free operation

Application



linear

Brightened symbols: Seal only for limited use. Please contact us.

Standard dimensions

øD H9 (mm)	ød h10 (mm)	L+0,2 (mm)	H (mm)	c (mm)	s¹ (mm)	
≥ 13 - ≤ 25	D - 8	6,0	5,4	3,5	0,33	
> 25 - ≤ 50	D – 10	7,0	6,3	4,0	0,37	
> 50 - ≤ 75	D – 12	8,0	7,3	4,5	0,42	
> 75 - ≤ 150	D – 15	10,0	9,1	5,0	:0,46	
> 150 - ≤ 300	D – 20	12,0	10,9	6,0	0,54	
> 300 - ≤ 500	D - 25	18,0	16,4	8,5	0,61	
> 500 - ≤ 750	: D − 30	: 20,0	: 18,2	: 10,0	:0,67	
> 750	D - 40	26,0	23,7	13,0	0,67	

¹The specified extrusion gap is valid up to 70 °C, higher temperatures require lower values

Material and application parameters

Sealing element	Temperature (°C)	max. sliding speed (m/s)	max. pressure²
:HPU premium	:-30 +110	:1	25 bar (2,5 MPa)
HPU diet	-20 – +110	1	25 bar (2,5 MPa)
HPU lubric	-50 – +110	2	25 bar (2,5 MPa)
HPU taiga	-30 – +110	1	25 bar (2,5 MPa)

²Pressure values as a function of the gap dimension.

The specified application parameters are generally valid values and must not be used simultaneously with the application. An order can be placed by specifying the profile type, material and specified housing design dimensions.