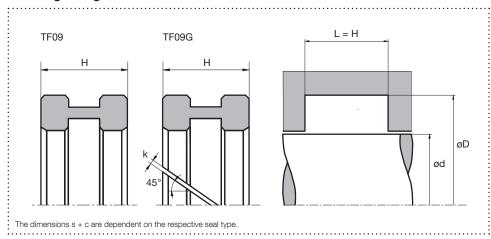


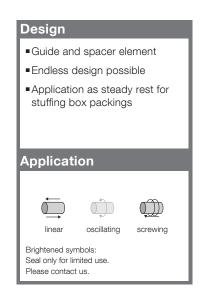
Guide Ring TF09/TF09G

February 2012

Hydraulics/Pneumatics

Housing design





Surface finish

Sealing element	PU/Elastomere	;	PTFE		
Roughness	∶Rtmax (μm)	Ra (µm)	Rtmax (μm)	Ra (µm)	Material portion
Sliding surface	≤ 2,5	0,1 - 0,5	≤ 2	0,05 - 0,3	Ratio contact area: 50 - 95%
Groove base	≤ 6,3	≤ 1,6	≤ 6,3	≤ 1,6	at a cutting depth of 0.5 x Rz
Groove flanks	<u>≤</u> 15	<u>≤</u> 3	≤ 15	<u>≤</u> 3	starting from Cref = 0%

Standard dimensions

Smallest nominal inside diameter ød ≥ 22 mm

Depending on the type of application, the geometry of the guide element must be adapted (see profile descriptions/recommended installation space). Since an uncut version is not advisable for mounting reasons, rotary applications should be avoided.

Standard designs with a k>0 cutting gap do not allow a supporting function.

A k = 0 cutting gap and a spiral groove are provided for support functions.

Gap width k: Values depending on material and operating temperature.

For detailed information see profile descriptions.

Material and application parameters

Sealing element	Temperature (°C)	max. sliding speed (m/s)	Surface pressure ²	
PTFE glass wear	:-200 – +200	:4	3,0 N/mm²	:
PTFE bronze wear	-200 – +200	5	4,5 N/mm²	
PTFE bronze wear 60%	-200 – +200	5	7,5 N/mm ²	:
POM ¹	-50 - +100	4	25 N/mm ²	
PA6G ¹	-40 - +100	4	25 N/mm²	
HGW 200	-40 - +130	:4	125 N/mm ²	:

¹ \leq ø280mm: POM ; > ø280mm: PA6G 2 depending on application temperatures and permissible compression. For detailed information see profile description.

The specified application parameters are generally valid values and must not be used simultaneously with the application. An order can be placed by specifying the profile type, material and specified housing design dimensions.