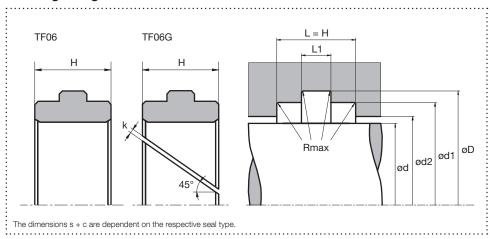


# Guide Ring TF06/TF06G

February 2012

## Hydraulics/Pneumatics

## Housing design



# Guide element with retaining collar for rod application Slotted design for closed installation spaces Endless design for open installation spaces Application Brightened symbols: Seal only for limited use. Please contact us.

### Surface finish

Sealing element	PU/Elastomere	;	PTFE		:
Roughness	∶Rtmax (μm)	Ra (µm)	Rtmax (µm)	Ra (µm)	Material portion
Sliding surface	≤ 2,5	0,1 - 0,5	≤ 2	0,05 - 0,3	Ratio contact area: 50 - 95%
Groove base	≤ 6,3	≤ 1,6	≤ 6,3	≤ 1,6	at a cutting depth of 0.5 x Rz
Groove flanks	<u>≤</u> 15	<u>≤</u> 3	≤ 15	<u>≤</u> 3	starting from Cref = 0%

## Standard dimensions

ød f8 (mm)	øD H10 (mm)	øD1 H8 (mm)	øD2 (mm)	L +0,2 (mm)	L1 +0,2 (mm)
≥ 5 - ≤ 36	d + 6	d + 2,8	d + 0,35	8,5	3
> 36 - ≤ 60	d + 7,5	d + 3,2	d + 0,4	10,5	3,5
> 60 - ≤ 90	d + 9	d + 3,5	d + 0,5	15	5
> 90 - ≤ 150	d + 9	d + 3,5	d + 0,6	15	5
:> 150 - ≤ 200	:d + 16	:d + 7,1	:d+0,7	:20,3	:8
> 200	d + 17	d + 7,5	d + 0,8	25	8

 $\label{eq:continuous} Gap\ width\ k: Values\ depending\ on\ material\ and\ operating\ temperature.\ For\ detailed\ information\ see\ profile\ descriptions.$ 

## Material and application parameters

Sealing element	Temperature (°C)	max. sliding speed (m/s)	Surface pressure <sup>2</sup>	
PTFE glass wear	-200 – +200	4	3,0 N/mm <sup>2</sup>	
PTFE bronze wear	-200 - +200	5	4,5 N/mm <sup>2</sup>	
PTFE bronze wear 60%	-200 - +200	5	7,5 N/mm²	:
POM <sup>1</sup>	-50 - +100	4	25 N/mm <sup>2</sup>	
PA6G <sup>1</sup>	-40 - +100	4	25 N/mm <sup>2</sup>	:
HGW 200	-40 - +130	<u>:</u> 4	125 N/mm <sup>2</sup>	

<sup>1 ≤</sup> ø280mm: POM ; > ø280mm: PA6G 2 depending on application temperatures and permissible compression. For detailed information see profile description.

The specified application parameters are generally valid values and must not be used simultaneously with the application. An order can be placed by specifying the profile type, material and specified housing design dimensions.